

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2015.0069.009

DVS ZERT GmbH hereby certifies that the welding company

**Conde Ednoc S.A.
Yolanda Gonzáles, 8
28938 Mostoles (Madrid)
Spain**

fulfills the requirements
for the scope according to

**EN 15085-2:2020 classification level CL1
in the type of activity D, P**

in the range indicated in the annex.

validity: 2022-08-29 until 2025-06-28

Düsseldorf, 2024-03-18
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DERKS

signed on original

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22 22 23/22	t = 3 - 20 mm t = 3 - 40 mm t = 3 - 16 mm	BW FW FW
135	1.2 1.2 8 8	t = 2 - 50 mm t = 3 - 10 mm D ≥ 57 mm t = 1 - 6 mm t = 2 - 20 mm	- FW, acc. to WPQR 04/21 BW FW
141	1.2, 8 1.2 1.2 23/22 22 8 8	t = 1.5 - 4 mm t = 1.5 - 6 mm D ≥ 67 mm t = 3 - 10 mm t = 3 - 10 mm t = 1.5 - 10 mm t = 1.5 - 2 mm D = 9 - 36 mm t = 2.5 - 18 mm	FW BW BW FW FW BW BW, acc. to WPQR01/19
142	8	t = 1.5 - 4 mm D = 10 - 42 mm	Branch Connection acc. to WPQR 08/15

Area of Application:

- New build of components for railway vehicles
- Design of components for railway vehicles

Responsible welding coordinator(s):

Juan Vicente Rosell, IWE [external]

born: 1973

1st deputy(ies) of the responsible welding coordinator(s):

Jesús San Andrés de Diego, IWS

born: 1980

Others deputies:

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Remarks:

The welding coordinators Juan Vicente Rosell, Jesús San Andrés de Diego are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

DVSZERT/15085/CL1/069/15/3A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.